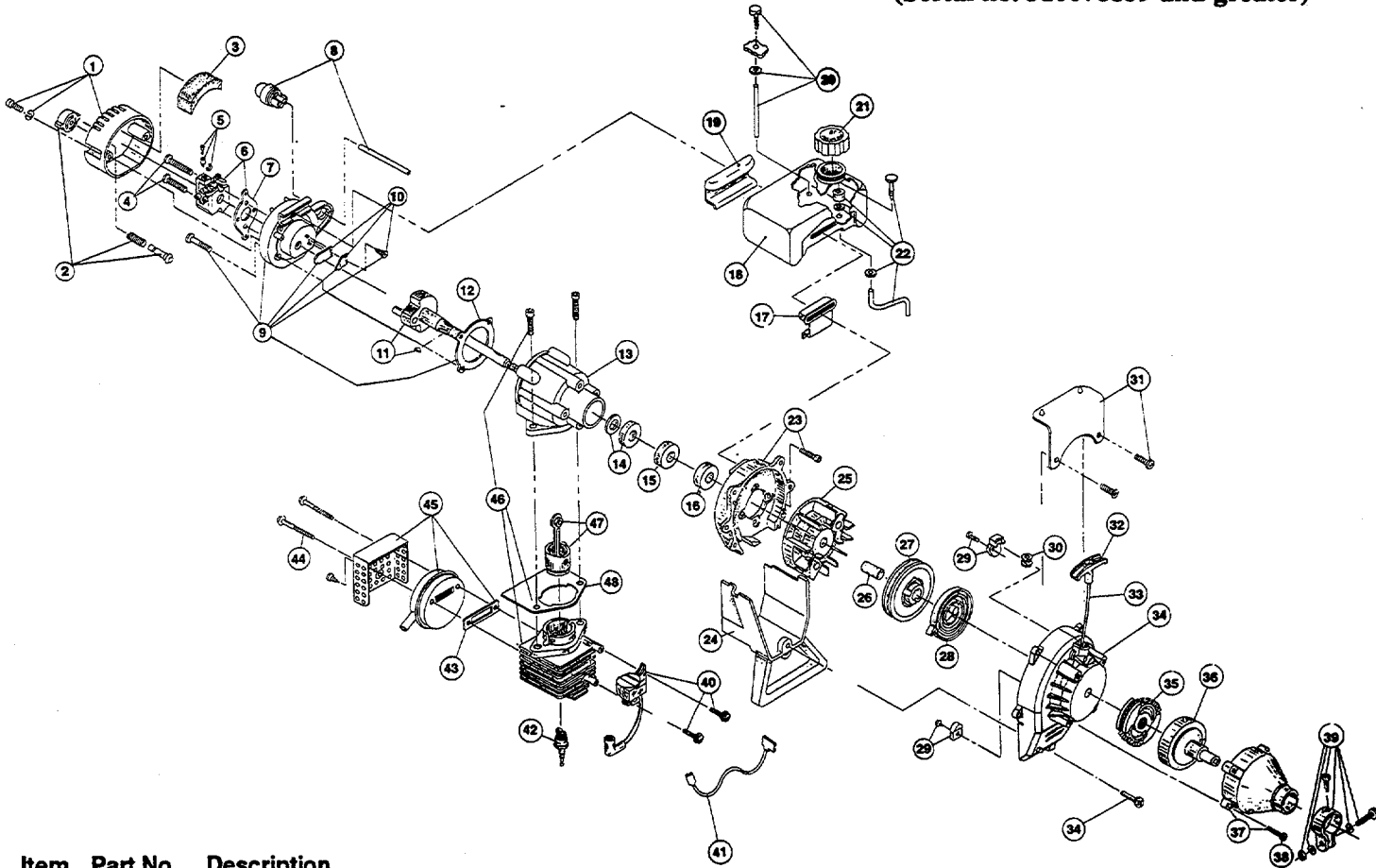


ENGINE PARTS - SINGER GC31

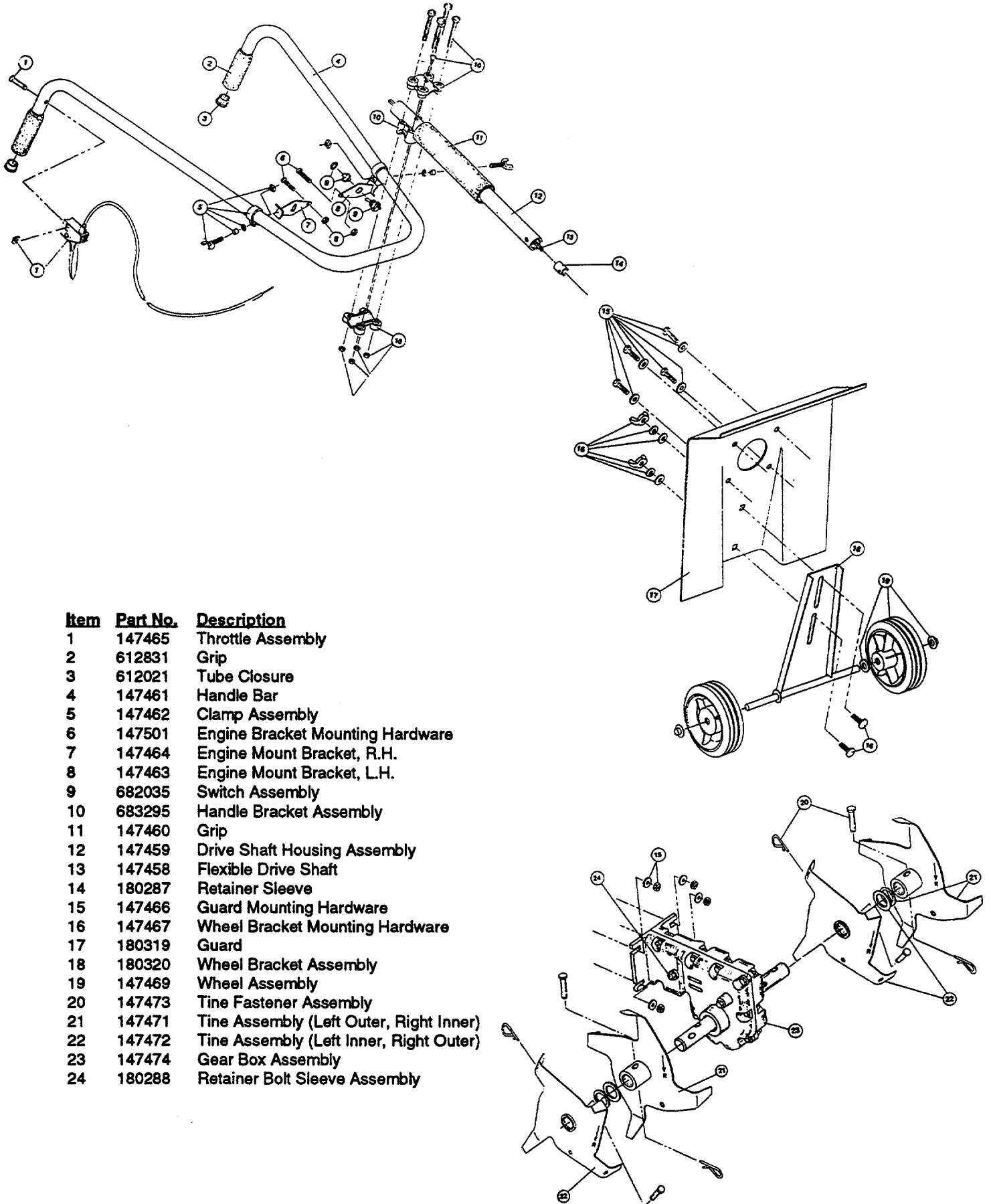
(Serial no. 310078839 and greater)



Item	Part No.	Description	Item	Part No.	Description
1	683414	Carburetor/Air Cleaner Cover Assembly (includes items 2 and 3)	30	611061	Rope Guide
2	682052	Choke Knob Assembly	31	180317	Fuel Tank Guard Assembly
3	610312	Air Cleaner Filter	32	610300	Pull Handle
4	682505	Carburetor Mounting Screw Assembly	33	610103	Rope
5	682048	Throttle Adjustment Assembly (Walbro)	34	180751	Starter Housing Assembly
6	180527	Carburetor Assembly	35	153591	Clutch Rotor Assembly
7	610675	Carburetor Gasket (10 pack)	36	153592	Clutch Drum Assembly
8	683974	Primer Hose Assembly	37	153590	Clutch Cover Assembly
9	180033	Carburetor Mount Assembly	38	145888	Clutch Cover Screw Assembly
10	147573	Reed Assembly	39	153597	Upper Clamp Assembly
11	180022	Power Shaft Assembly	40	683390	Module Assembly
12	612115	Carburetor Mount Gasket (10 pack)	41	147451	Wire Lead
13	180026	Crankcase Service Assembly (items 11, 13-16)	42	610311	Spark Plug
14	682041	Inner Bearing Assembly	43	610672	Exhaust Gasket (10 pack)
15	610309	Seal	44	147068	Muffler Mounting Bolt Assembly
16	610308	Outer Bearing Assembly	45	147452	Muffler Assembly
17	145308	Front Mounting Pad	46	147012	Piston and Rod Assembly
18	147457	Fuel Tank Assembly (includes 20-22)	47	145564	Cylinder Gasket (10 pack)
19	612134	Rear Mounting Pad	48	180063	Cylinder Assembly
20	147290	Return Line Assembly	*	147655	Engine Hardware Kit
21	180000	Fuel Cap Assembly	*	180011	Engine Gasket Kit
22	682039	Fuel Line Assembly	*	153308	O.E.M. Carburetor Repair Kit (Walbro)
23	683065	Shroud Assembly	*	153309	Gasket-Diaphragm Repair Kit (Walbro)
24	153403	Shroud Extension and Stand	*	180530	Piston Ring
25	153624	Flywheel Assembly	*	180027	Short Block Assembly (items 11, 13-16, 42, 46-48)
26	145918	Spacer	*	610676	Flywheel Key (10 pack)
27	683856	Recoil Pulley	*	147544	Starter Housing Screw Set
28	613102	Recoil Spring			
29	153644	Recoil Retainer Assembly	*		not shown

BOOM & CULTIVATOR PARTS - SINGER GC31

(Serial no. 310078839 and greater)



Item	Part No.	Description
1	147465	Throttle Assembly
2	612831	Grip
3	612021	Tube Closure
4	147461	Handle Bar
5	147462	Clamp Assembly
6	147501	Engine Bracket Mounting Hardware
7	147464	Engine Mount Bracket, R.H.
8	147463	Engine Mount Bracket, L.H.
9	682035	Switch Assembly
10	683295	Handle Bracket Assembly
11	147460	Grip
12	147459	Drive Shaft Housing Assembly
13	147458	Flexible Drive Shaft
14	180287	Retainer Sleeve
15	147466	Guard Mounting Hardware
16	147467	Wheel Bracket Mounting Hardware
17	180319	Guard
18	180320	Wheel Bracket Assembly
19	147469	Wheel Assembly
20	147473	Tine Fastener Assembly
21	147471	Tine Assembly (Left Outer, Right Inner)
22	147472	Tine Assembly (Left Inner, Right Outer)
23	147474	Gear Box Assembly
24	180288	Retainer Bolt Sleeve Assembly